

NEW! Next Generation Hybrid Double-Coated Tapes

The Adchem **4300 Series Hybrid** (Acrylic/ Rubber) double-coated adhesive tapes. Adchem, The adhesive tape engineers®, specializes in providing custom foam bonding solutions for a wide variety of industries, such as automotive and general industrial & foam gaskets and sealing markets. Joining long-time, frequently specified 4377M and 4380M are next generation 4379M and 4390M, specially designed with an aggressive rubber-based adhesive for hard-to-adhere-to surfaces.



Recommended Applications:

- Laminating and bonding applications on low, medium, and high surface energy materials
- Bonding rough and porous materials such PUR and PE foams, closed-cell rubber, felt, cork, metals, and plastics
- Appliance interior mounting of parts, acoustic, and insulation materials
- Tested and meets various automotive OEM specifications (Chrysler, Ford, General Motors, Nissan, Toyota)

	4377M	4380M	4379M	4390M
Carrier	1/2 mil PET Film	1/2 mil PET Film	1/2 mil PET Film	1/2 mil PET Film
Liner Options	12PT Board, 74# PCK	12PT Board, 74# PCK	12PT Board, 74# PCK	12PT Board, 74# PCK
Adhesive	AS Acrylic (I639)/ LS Rubber (I916)	AS Acrylic (I639)/ LS Rubber (I916)	AS Acrylic (I639)/ LS Rubber (I924)	AS Acrylic (I639)/ LS Rubber (I924)
AS Adhesive Thickness (mil)	1.3	1.9	1.3	1.9
LS Adhesive Thickness (mil)	1.4	1.6	1.8	1.8
Adhesion to Steel AS/LS (oz/in)	50 / 85	50 / 94	50 / 130	60 / 130
Service Temperature (°F)	30 to 160	30 to 180	30 to 180	30 to 180
Features	Moderate tack and moderate peel rubber adhesive. Excellent foam bonding acrylic adhesive.	Moderate tack and moderate peel rubber adhesive. Excellent foam bonding acrylic adhesive.	High tack and high peel, heat resistant rubber adhesive. Excellent foam bonding acrylic adhesive.	High tack and high peel, heat resistant rubber adhesive. Excellent foam bonding acrylic adhesive.

Contact your area sales manager to learn more or request samples today!

